



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-705-013
Job Sheet 169793



Part No: D412-705-013

Job Qty: 1 ea

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/8/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters Maintenance Ltd (CEAGL03)

823 McTavish Road NE Calgary, AB, T2E 7G9 Canada ph:(403) 250-7370

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/8/18	0.00	0.00	Start Up Stores/Pkg-2		SC
110	Packaging	1 pcs		1/8/18	0.00	0.00	Packaging1-4		SC
120	QC	1 pcs		1/8/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		1/8/18	0.00	0.00	DC		AT
130	Packaging	1 pcs		1/8/18	0.00	0.00	Packaging3-2		SMB
140	QC21-FG	1 Ea		1/8/18	0.00	0.00	QC21		fg027

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- D3245-041 F160494	1	3	0	0
	- D3245-042 F160495	1	3	0	0
	- D3245-043 S026589	2	5	0	0
	- D3245-11 F158565	2	2	0	0
	- D3245-13 S012994	2	2	0	0
	- D3245-9 S012986	2	2	0	0
	- MS20427M3-3 S026535	16	1,264	0	0
	- MS21060-L3K S026526	8	153	0	0

Part Specifications

Specifications could not be found.

Plex 12/21/17 4:57 PM dart.poulin.mario

DART
AEROSPACE
S032653



Intake Plenum Access Panel

PART NO: D412-705-013
Original Serial #: S032653
Revision:
Operation:
Change No:

Start up Operation
CHG004

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

01/16/18
Job No: 169793

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

PAGE 1 OF 1

Part Number: D412-705-013

Description: INTAKE PLENUM ACCESS PANEL

[illegible]